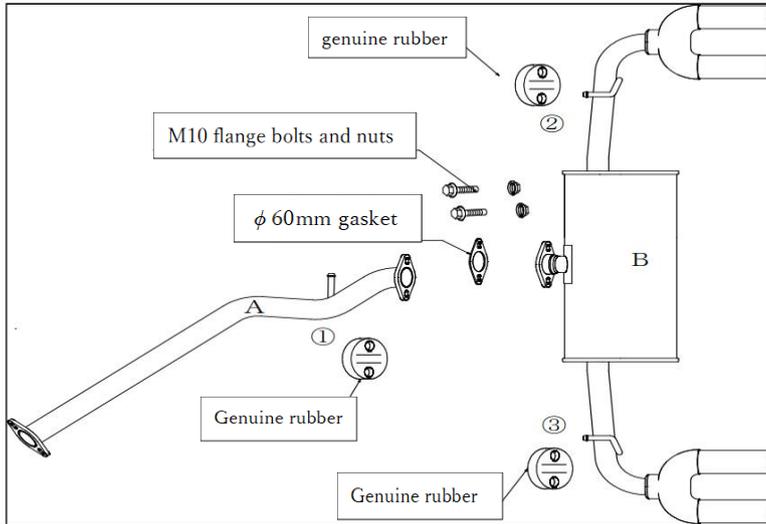


Product Brand	Product Number	Car Name	Vehicle Model	Year	Engine Model
 M'z SPEED	MZ111	RX350 RX500h	5BA-TALA15 5AA-TAI.H17	R4/11~	T24A-FTS T24A-1ZM-1YM



Component parts and accessories list	
Unit (A)	1
Unit (B)	1
Instruction manual	1
φ 60mm gasket	1
M10x35 bolt	2
M10 flange nut	2
• Box wrench	14mm 12mm
• Socket wrench	14mm 12mm
• Torque wrench	

❖ **Please note: Installation on models other than those listed as compatible will not be subject to the new regulations. Please be sure to check before installation.**

1. Temporary Assembly of Main Unit A" Remove the original muffler. Remove the original tow hook. Insert mounting bracket ① of main unit A into the original suspension rubber, and temporarily tighten the front flange of main unit A and the flange of the original center pipe using the original bolts and springs. (Please also reuse the original ring gasket.)
2. Temporary assembly of main unit B" Insert mounting brackets ② and ③ of main unit B into the genuine suspension rubber, place the included 60 gasket between main units A and B, and temporarily tighten with the included M10x35 flange bolts and flange nuts.
3. Overall Assembly" While checking the positional relationship between the main body and the outlet, the clearance with the vehicle floor and other surrounding parts, and the misalignment of the gaskets between the flanges, tighten the components in order from front to back to the specified torque. (Tightening torque: 400-500 kgf.cm)
4. Checking the Installation Status" Once the overall assembly is complete, shake the muffler by hand again to check the clearances of each part. Start the engine and let it warm up, then rev it to approximately 2500 rpm and check for exhaust leaks from each flange and any abnormal noises from each part. Drive the vehicle and check again for exhaust leaks from each flange or any abnormal noises from each part. If there are any abnormalities,

restart the installation from the beginning. 《If there are any abnormalities, please restart from the beginning, even if it is troublesome.》 This completes the installation of our muffler. Please read this instruction manual carefully once more and enjoy a safe and comfortable drive.

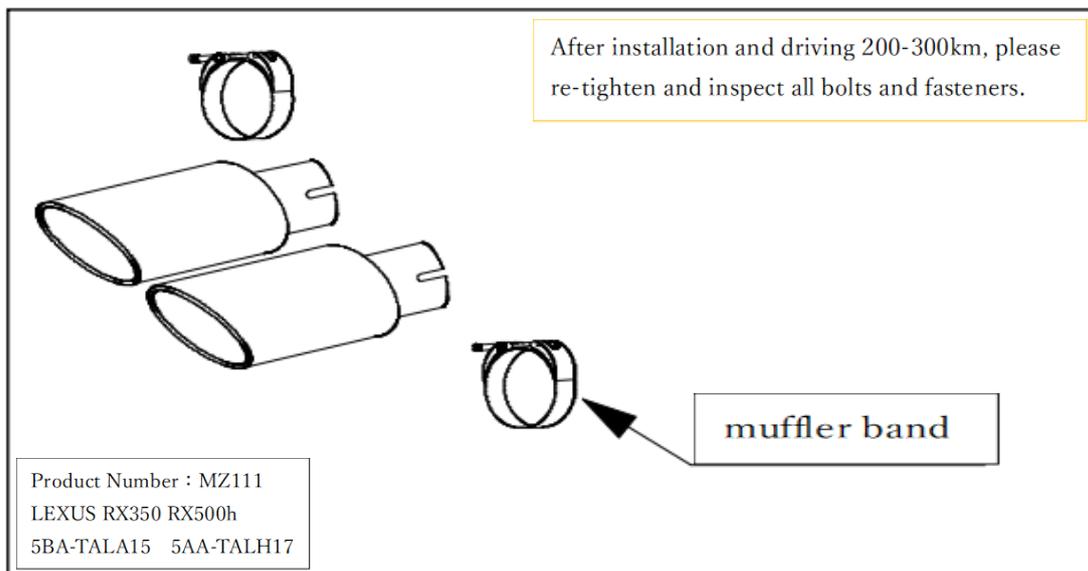
Please check the relative position and clearance between the tailpipe and the car's bumper. If there are any problems, retighten them from the beginning. Leaving insufficient clearance unattended can cause abnormal noises, and in the case of plastic bumpers, they may melt due to heat.

● **Installing the dedicated muffler cutter**

Insert the dedicated muffler cutter into the end of the pipe, adjust it so that it does not protrude from the front of the rear bumper, and tighten it with the muffler band.

● **List of components and accessories**

Muffler Cutter body : 4 pieces Dedicated  
Muffler band : 4 pieces Tail size: 120 x 85-130 mm



**Caution!** Please check the positional relationship and clearance between the muffler cutter and the car's bumper. If there are any problems, please tighten them again from the beginning. Leaving insufficient clearance unattended may cause abnormal noises or melting of plastic bumpers due to heat.